



40 Series Temperature & Process Controllers

Features and Flexibility to Meet Your Most Demanding Process Needs



- Universal Input
- Jumperless Configuration
- Auto Detected Hardware
- Process & Loop Alarms
- Modbus Communications
- Auto or Manual Tuning
- Heat/Cool Operation
- Up to 3 Outputs
- Optional 24 Vdc Transmitter Power Supply
- Ramping Setpoint
- Adjustable Hysteresis
- Valve Motor Drive Position
- Heater Break Alarm Function
- Remote/Dual Setpoint Options
- Security Options
- Available in 1/16, 1/8 & 1/4 DIN Sizes
- Optional Configuration Software
- NEMA 4, IEC IP66
- UL, cUL, CE & CSA
- 3 Year Warranty

Whether you have to manage temperature, flow, valve positioning or pressure, Chromalox® 40 Series temperature and process controllers provide you with a comprehensive feature list and the flexibility to meet your most demanding process needs.

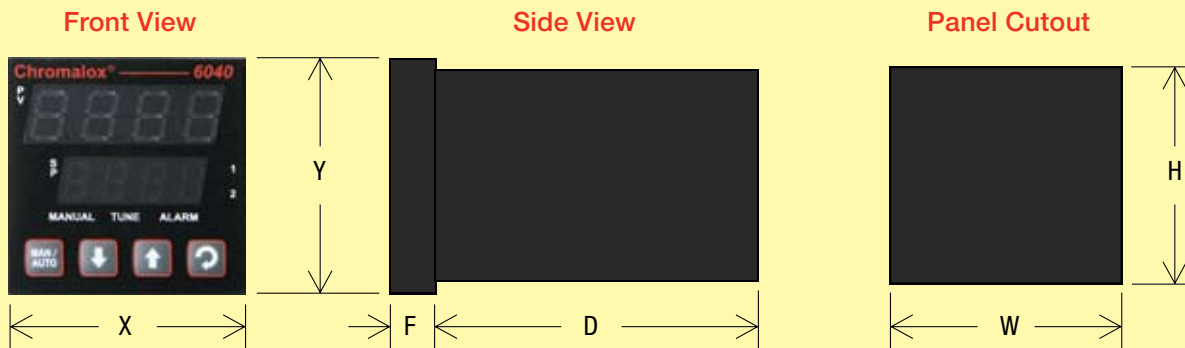
Application needs change over time, but that doesn't mean that you'll need to change your controller. The modular card design of Chromalox 40 Series controllers provides the owner with the flexibility to alter the functionality with ease. Expansion from one to three outputs as well as communications and remote setpoint is easily accomplished and automatically recognized by the firmware.

Optional ChromaWare™ configuration software allows the owner to program multiple units efficiently and store parameter settings for later use.

The 40 Series controllers are an ideal complement in both design and esthetics to its cousin, the Chromalox® 50 Series limit controllers.

Features

- Universal input
- Full PID with pre-tune, self-tune, manual tuning, or On-Off control, heat only, or heat and cool
- Auto-detected hardware
- Process and loop alarms
- Modbus communications
- Auto or manual tuning
- Heat/cool operation
- Ramping setpoint
- Valve motor drive position option
- Heater break alarm function option
- Alarm 1 & 2 types:
 - ✓ Process high/process low
 - ✓ SP deviation, band
 - ✓ Logical OR/AND
 - ✓ Also 1 loop alarm for process control security
 - ✓ Process alarms have adjustable hysteresis
- 24 Vdc output for loop power
- PC configuration software
- Remote setpoint input:
 - ✓ 0 to 20 mA, 4 to 20 mA, 0 to 5 V, 1 to 5 V, 0 to 10 V, or 2 to 10 V
 - ✓ Scalable, -1999 to 9999.
 - ✓ Local/remote setpoint selected from front panel
- Output configuration:
 - ✓ Up to 3 possible, for control, alarm, 24 Vdc transmitter power supply or retransmit of process value or setpoint



Model	X in. (mm)	Y in. (mm)	F in. (mm)	D in. (mm)	W in. (mm)	H in. (mm)
6040	1.89 (48)	1.89 (48)	0.35 (9)	4.33 (110)	1.77 (45)	1.77 (45)
8040	1.89 (48)	3.78 (96)	0.39 (10)	3.94 (100)	1.77 (45)	3.62 (92)
4040	3.78 (96)	3.78 (96)	0.43 (11)	3.94 (100)	3.62 (92)	3.62 (92)



Specifications

Features

Control Types Full PID with pre-tune, self-tune, manual tuning, or On-Off control, and heat only, or heat and cool
Auto/Manual Selectable from front panel or via digital input, with bumpless transfer
Output Configuration Up to 3 possible, for control, alarm, 24 Vdc transmitter power supply or retransmit of process value or setpoint
Alarm 1 & 2 Types Process high, process low, SP deviation, band, logical OR/AND. Also 1 loop alarm for process control security. Process alarms have adjustable hysteresis.
Human Interface 4-button operation, dual 4-digit 10 mm & 8 mm high (6040, 8040) and 13 mm & 10 mm high (4040) LED displays, plus 5 LED indicators
PC Configuration Off-line configuration from PC serial port to dedicated configuration socket (communications option not required). ChromaWare™ configuration software for Windows* 98 or higher.

Input

Thermocouple J, K, C, R, S, T, B, L, N & Pt RH 20% vs Pt RH 40%
RTD 3-wire PT100, 50 ohm per lead maximum (balanced)
DC Linear 0 to 20 mA, 4 to 20 mA, 0 to 50 mV, 10 to 50 mV, 0 to 5 V, 1 to 5 V, 0 to 10 V, 2 to 10 V. Scaleable, -1999 to 9999, with adjustable decimal point.
Impedance >10 megohm for thermocouple and mV ranges, 47 kilohm for V ranges, and 5 ohm for mA ranges
Accuracy ±0.1% of input range ±1 LSD (T/C CJC better than 1°C)
Sampling 4 per second, 14 bit resolution approximately
Sensor Break Detection <2 seconds (except zero-based dc ranges), control O/Ps turn off, high alarms activate for T/C and mV ranges, low alarms activate for RTD, mA or V ranges

Outputs & Operations

Control & Alarm Relays Contacts SPDT 2 A resistive at 240 Vac, >500,000 operations
Control SSR Driver Outputs Drive capability >10 Vdc into 500 ohm minimum
TRIAC Outputs 0.01 to 1 amp ac, 20 to 280 Vrms, 47 to 63 Hz
DC Linear Outputs 0 to 20 mA, 4 to 20 mA into 500 ohm max, 0 to 10 V, 2 to 10 V, 0 to 5 V into 500 ohm min. Control outputs have 2% over/under drive applied. Accuracy ±0.25% at 250 ohm (degrades linearly to 0.5% for increasing burden to specified limits).
Transmitter Power Supply Output 24 Vdc (nominal) into 910 ohm minimum to power external devices
Communications 2-wire RS-485, 1200 to 19200 baud, Modbus protocol
Digital Input Selects between 2 setpoints or Auto/Manual control; volt-free or TTL input
Remote Setpoint Input 0 to 20 mA, 4 to 20 mA, 0 to 5 V, 1 to 5 V, 0 to 10 V, or 2 to 10 V. Scaleable, -1999 to 9999. Local/Remote setpoint selected from front panel.

Operating & Environmental

Temperature & RH 0° to 55°C (-20° to 80°C storage), 20% to 95% RH non-condensing
Power Supply 100 to 240 V 50/60 Hz 7.5 VA (optional 20 to 48 Vac 7.5 VA/22 to 65 Vdc 5 W)
Front Panel Protection NEMA 4, IEC IP66 (behind-panel protection is IP20)
Standards CE, CSA, UL, and cUL recognized

*Windows is the registered trademark of Microsoft Corporation, Redmond, Washington.



Ordering Information

Model 40 Series Temperature & Process Controller

6040 1/16 DIN

8040 1/8 DIN

4040 1/4 DIN

Code Output 1

O None
R Relay (2 A resistive at 240 Vac)
S SSR (0/10 Vdc, 500 Ω Minimum Load)
A Analog (0 to 10 V, 0 to 20 mA, 0 to 5V, 4 to 20 mA)
T TRIAC (1 amp ac)

Code Output 2

O None
R Relay (2 A resistive at 240 Vac)
S SSR (0/10 Vdc, 500 Ω Minimum Load)
A Analog (0 to 10 V, 0 to 20 mA, 0 to 5 V, 4 to 20 mA)
T TRIAC (1 amp ac)

Code Output 3

O None
R Relay (2 A resistive at 240 Vac)
S SSR (0/10 VDC, 500 Ω Minimum Load)
A Analog (0 to 10 V, 0 to 20 mA, 0 to 5 V, 4 to 20 mA)
P Isolated Power Supply 24 Vdc (910 Ω min)

Code Feature Option A

0 None
1 RS-485 Digital Communications
2 Digital Input (Voltage-Free or TTL Input)
3 ³Remote Setpoint - Manual Set (Not Available if H is selected in Feature Option B)

Code Feature Option B

0 None
1 ³Enhanced Remote Setpoint Input & Digital Input - (Not available on the 6040 model)
V ¹Valve Motor Drive Position
W ^{1,3}Valve Motor Drive Position & Remote Setpoint (Not available on the 6040 model)
H ²Heater Break Alarm Function (Available only on 6040 model)
9 Other Special Firmware

Code Power Supply

0 100 to 240 Vac
1 24 to 48 Vac/dc

4040 – R S A 0 0 0 Typical Model Number

¹Requires 2 On/Off Outputs from above (R,S, or T). ²Requires 1 On/Off Output from above (R,S, or T) and a current transformer. ³Between Feature Options A and B only one Remote Setpoint may be selected.

Stocked Items

DIN Size	Part Number	PCN	DIN Size	Part Number	PCN
1/16	6040-R00000	314616	1/16	6040-RRR001	314659
1/16	6040-S00000	314720	1/8	8040-R00000	314544
1/16	6040-RR0000	314624	1/4	4040-ARR000	314528
1/16	6040-SR0000	314632	1/4	4040-R00000	314704
1/16	6040-RRR000	314640	1/4	4040-RRR000	314510

Accessories

Item	Part Number
ChromaWare Configuration Software	0149-50060
Cable for Configuration Software	0149-50062
Snubber	0149-01305
Current Transformers for HBA Function	
0 - 25 Amp	0149-50071
0 - 50 Amp	0149-50072
0 - 100 Amp	0149-50073

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Sales • Engineering
 “Heat and Control
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